

PUBLISHED: 10-FEB-2020
2020.0 DEFENDER (LE), 501-10

SEATING

FRONT ROW SEAT TRACK MOTOR – VEHICLES WITHOUT: POWER SEATS (G2435962)

mcx30.com

REMOVAL AND INSTALLATION

PART(S)

STEP	PART NAME	QUANTITY
Installation Step 1	Front seat frame bolt(s)	4

REMOVAL



NOTE:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

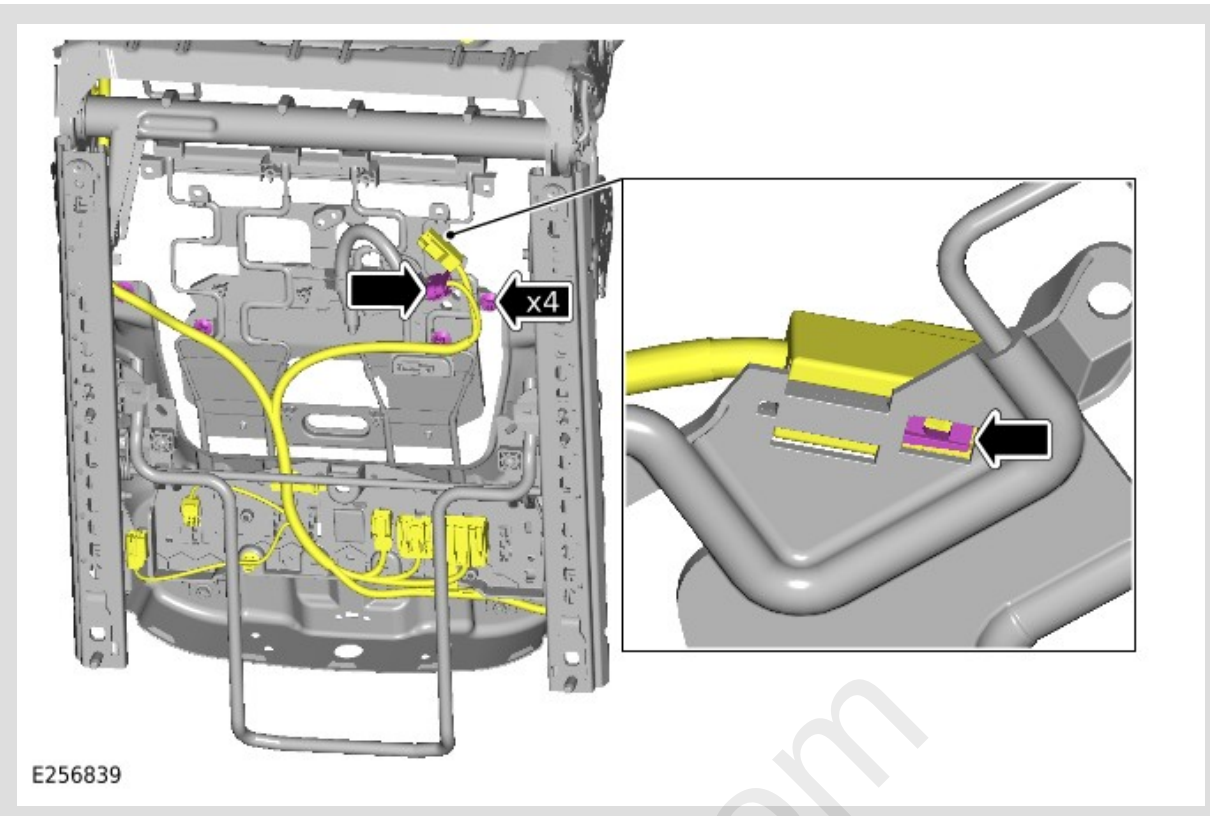
1. Remove the front row seatbelt buckle.

Refer to: [Front Row Seatbelt Buckle - Vehicles Without Power Seats](#) (501-20A Seatbelt System, Removal and Installation).

2. Remove the front row seat cushion cover.

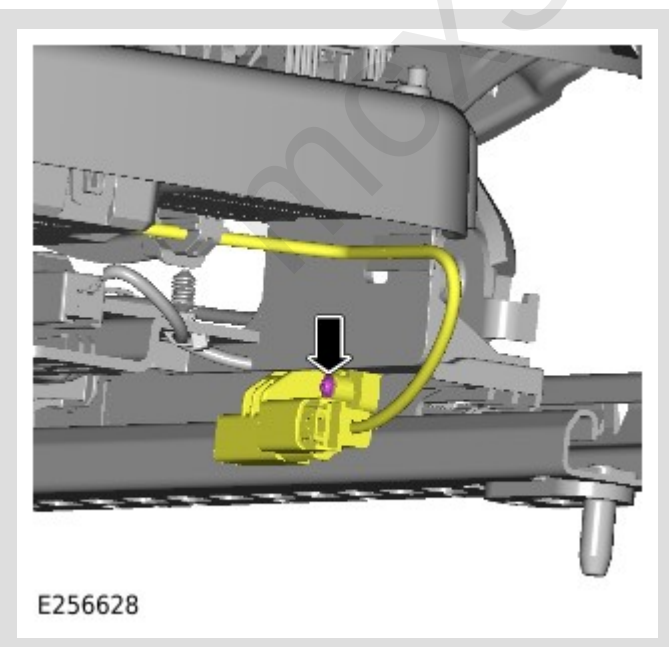
Refer to: [Front Row Seat Cushion Cover](#) (501-10 Seating, Removal and Installation).

3.



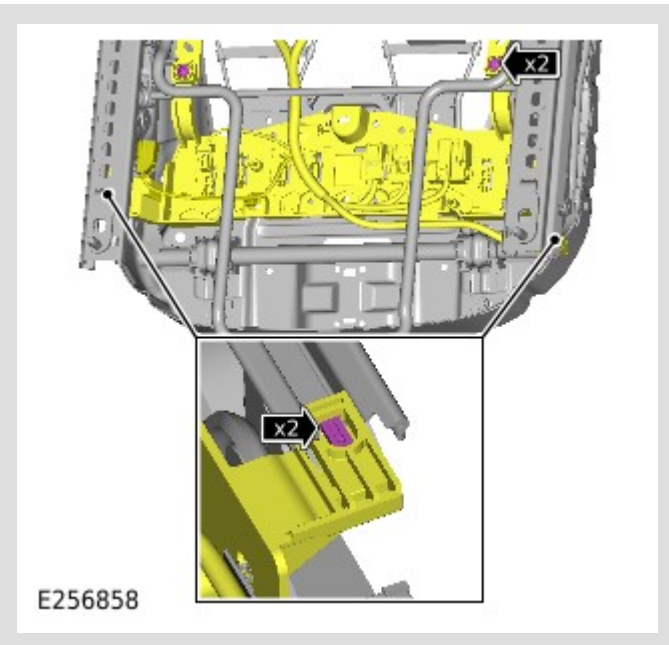
- Disconnect the electrical connector.
- Release the 4 wiring harness clips.
- Release the wiring harness clip from the seat base.

4.



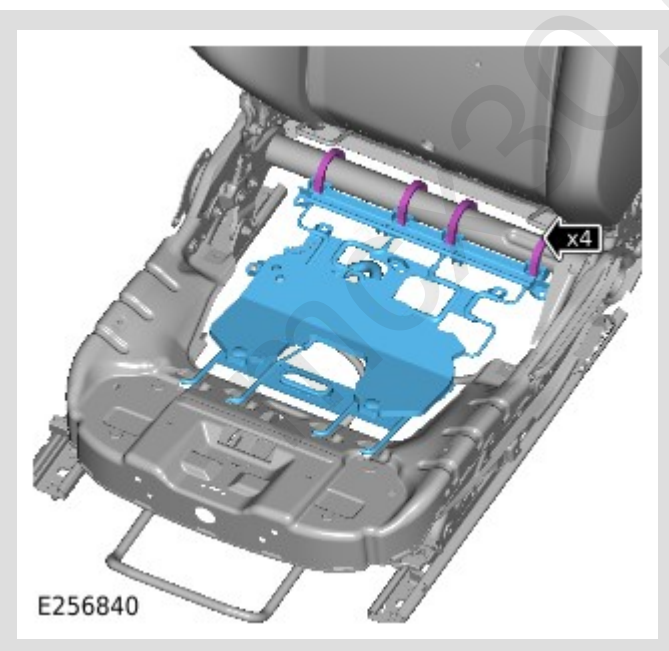
Remove the bolt.

5.



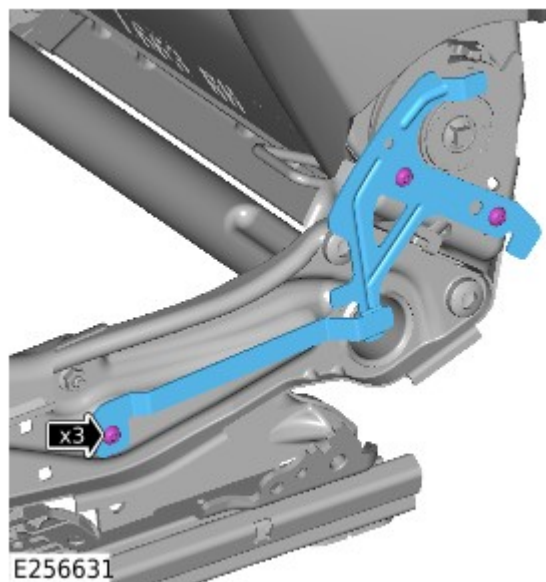
- Remove the 2 bolts.
- Release the 2 clips.
- Reposition the seat tray away from the seat base.

6.



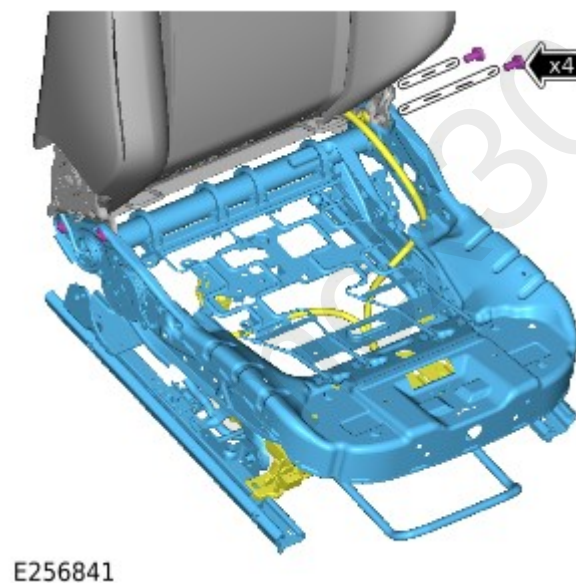
- Release the 4 clips.
- Remove the seat base.

7.



- Remove the 3 bolts.
- Remove the side trim panel bracket.

8.



- Remove and discard the 4 bolts.
- Reposition the wiring harness away from the seat base.
- Remove the front seat track assembly.

INSTALLATION

1.

- Install the front seat track assembly.
- Install the wiring harness into the correct location.
- Install and tighten the 4 new bolts.

Renew Part: [Front seat frame bolt\(s\)](#) Quantity: 4.

Torque: 35Nm

2.

- Install the side trim panel bracket.
- Install and tighten the 3 bolts.

3.

- Install the seat base.
- Install the 4 clips.

4.

- Install the seat tray in the correct position.
- Install the 2 clips.
- Install and tighten the 2 bolts.

5.

Install and tighten the bolt.

6.

- Install the 4 wiring harness clips.
- Install the wiring harness clip to the seat base.
- Connect the electrical connector.

7.

Install the front row seat cushion cover.

Refer to: [Front Row Seat Cushion Cover](#) (501-10 Seating, Removal and Installation).

8.

Install the front row seatbelt buckle.

Refer to: [Front Row Seatbelt Buckle - Vehicles Without: Power Seats](#) (501-20A Seatbelt System, Removal and Installation).